



\emptyset 200 \emptyset 250 \emptyset 315 \emptyset 400 \emptyset 500 \emptyset 630 \emptyset 710
 when order brake shoes please advise: drum diameter \emptyset D material: aluminium, cast iron, fabricated steel with or without drillings for riveting when ordering please advise: drum diameter \emptyset D, friction coefficient $\mu = 0,4$

\emptyset d ₁	B	c	\emptyset d ₂	e	f	g ₁	g ₂	h	j	k	drillings for riveting					no. of rivets
											a ₁	a ₂	a ₃	b ₁	b ₂	
200	70	8	20	35	65	32	2	132	15	140	20	-	-	35	-	3
250	90	8	25	40	80	37	2	162	15	170	20	-	-	30	45	5
315	110	10	30	50	100	44,5	3	204	18	212	20	75	-	33	55	6
400	140	10	35	62	125	50	3	256	18	260	20	80	-	15	-	8
500	180	12	40	80	160	58	3	320	20	320	20	100	-	15	90	12
630	225	12	45	100	200	63	3	400	20	390	20	82	144	20	112,5	18
710	255	15	50	112	224	70	3	452	22	440	20	95	170	20	90	24